

Pontinia 16/07/2026

Spett.le
DUPLAST N.V. S.A.
KIELEBERG 23
3740 BILZEN**Subject: Declaration of Conformity for material and articles intended to come into contact with food**

We declare that containers and lids, produced with aluminum alloy foil and supplied by our company, are suitable for direct food contact and comply with the requirements imposed by the European Regulation:

- **European Regulation EC No. 178/2002** concerning the general principles and requirements of food law, establishing the European Food Safety Authority and setting procedures related to food safety.
- **European Regulation EC No. 1935/2004** regarding materials and articles intended to come into contact with food.
- **European Regulation EC No. 2023/2006** concerning good manufacturing practices for material and articles intended to come into contact with foodstuffs.
- **European Regulation EC No. 1907/2006** concerning the Registration, Evaluation, Authorization and Restriction of Chemical substances (REACH), establishing a European Chemicals Agency.
- **European Regulation EC N°1223/2009** on cosmetic products
- **European Regulation EC N°988/2023** concerning product safety
- **European Regulation EC N°3190/2024** on the use of bisphenol A (BPA) and other bisphenols and bisphenol derivatives
- **European Regulation EC No. 40/2025** on Packaging and Packaging Waste (repealing EC Directive 94/62 and subsequent amendments on packaging and packaging waste)

According to the Italian Legislation, our products comply with:

- **Presidential Decree n°777/82 subsequent amendments**
- **Legislative Decree n°108 of 1992**
- **Ministerial Decree n°76 of 18/04/2007**
- **Legislative Decree n° 29 of 2017**

According to Specific Countries Legislation, our products comply with:

- Statutory Instrument 2012 No. 2619 The Materials and Articles in Contact with Food (England) Regulations 2012.

Mechanotools S.r.l.

Via Trasversale A - Zona Ind. Mazzocchio - 04014 Pontinia (LT) - Italia
P. I./ C.F. 02514930607 - R.E.A./CCIAA LT 185848 -
cod. univ. E4X9PNC - Capitale sociale € 750.000,00 i.v.
Tel. +39 0773 8544100 - Fax +39 0773 8544190
www.icont.it - info@icont.it



- Greek Food and Drink Code, Article 22, 1998 – Greece
- Order of 27 August 1987 relating to materials and objects in aluminum or aluminum alloys in contact with foodstuffs, products and food drinks; J.O. of 09/18/1987. Consolidated version as of October 21, 2015 – France
- Royal Decree on metal and alloy materials and objects intended to come into contact with foodstuffs, February, 2021 – Belgium
- Dutch Packagings and Customer Articles Regulation unauthorised translation of the text valid from July 1st, 2022 Dutch Ministry of Health, Welfare and Sport, September 13th, 2022 - Chapter IV - Nederland
- Nordic guidance for authorities, industry and trade “Food contact materials – metals and alloys”, 2015 – Nordic – Co-operation
- US Food and Drug Administration (FDA) Title 21 Code of Federal Regulations (CFR, 2011 Edition) as applicable.

The articles are manufactured with degreased and pre-lubricated aluminum alloys, manufactured in compliance with the technical standard EN 601:2007 and EN 602:2007 and according to the guidelines UNI11360.

We have correctly read Resolution CM/Res (2024) 2th Edition on metals and alloys used in materials and objects in contact with food.

We declare that the lubricant oils are in conformity with Ministerial Decree n ° 76 of 18/04/2007 and the FDA 21 CFR 172 (*food additives permitted for direct addition to food for human consumption*).

The lubricants are also “Gluten Free”, OGM free, Badge free, Odour free.

The articles do not present intentionally added allergenic substances listed in Annex II of Reg. EC n°1169/2011.

Aluminum containers do not contain PFAS, as required by European Regulation EC N°40/2025 on packaging and packaging waste.

The articles do not present intentionally added:

- Bisphenols and BPA
- MOSH-MOAH
- Latex
- GMO and Nitrosamines.

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The aluminum trays and lids were subjected to the following tests:

- Sensory analysis, using DIN 10955.
- Chemical composition tests envisaged by Ministerial Decree n°76/2007 relating to the content of the elements by means of ICP-OES in accordance with ISO 11885: 2007, with measured values below the legal limits.
- Specific migration tests of metals, according to the limits set by the Resolution of the Council of Europe (2013) 9 on metals and alloys used in materials and articles in contact with food. Presence of elements were detected by means of ICP-MS.
- Toxicological tests with SPME / GC-MS and CG-MS screening methods with organic solvent extraction, in compliance with Article 3 of Reg. EC n°1935/2004 relating to the presence of substances potentially harmful to human health.
- Tests for determining the content of heavy metals, according to Directive 94/62 / EC and subsequent updates. Elements were analyzed by EPA 3015A and ICP-OES analysis.
- Screening of highly dangerous substances from the SVHC list, in compliance with the European Regulation EC 1907/2006. The elements were analyzed by ICP-OES analysis

The tested sample is representative of all aluminum articles manufactured in the Mechanotools srl factory. The results show the comply of our product with the Regulations and Directives reported above, therefore suitable for contact with food and not constituting a danger to human health.

There is appropriate documentation in the company to demonstrate and support all points of this declaration of conformity. This documentation is accessible to official control authorities upon request.

Based on what is reported in Ministerial Decree n°76 of 18/04/2007 and in relation to the chemical-physical characteristics of aluminum, it is required to comply with the following requirements and recommendations when using the aluminum containers supplied by us:

- The product is not suitable for contact with highly acidic foods (vinegar, tomato juice, lemon juice, etc.) or highly salty foods
- The product can be used for prolonged contact, for times longer than 24 hours, at refrigerated temperatures, in the refrigerator or freezer
- The product can be used for prolonged contact, for times longer than 24 hours, at room temperatures limited to the foods listed in Annex IV of Ministerial Decree no. 76 of 18 April 2007 (Dry foods*)
- The product can be used for short contact, for times shorter than 24 hours, in any temperature condition

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- Avoid contact with naked flames, electrical parts, with the walls of traditional or microwave ovens
- The product can be used in electric ovens (radiation) and air fryers up to +350°C
- The product can be used in microwave ovens, following the instructions in the use and maintenance manual
- Temperature range of use of the aluminium product: from - 40°C up to +350°C, with time dependent on the type of product packaged inside.

*Cocoa and chocolate products, defined in the legislative decree of 12 June 2003, n. 178

Coffee

Spices and infusion herbs

Sugar

Cereals and derived products

Non-fresh pasta

Bakery products

Dried legumes and derived products

Dried fruit

Dried mushrooms

Dried vegetables

Confectionery products

Fine baked goods provided that the filling is not a direct contact with aluminum

Storage guidelines to safeguard hygiene requirements:

- Store our products in a closed, healthy, dry, odour-free place.
- There is currently no European regulation or technical standard regulating the expiry date of food-contact packaging. On the basis of the properties of the metal, we can state that aluminium alloy packaging that has never been used has a shelf life unrelated to the time elapsed from the start of production, provided that the storage conditions described above are met.

The industrial or commercial use of the material indicated in this declaration does not exclude the verification of its compliance with the relevant standards in force as well as its technological suitability for the intended purpose.

This declaration is drawn up in accordance with the above regulations. It is valid for one year from the date of issue. It will be replaced in the event of changes to the legislative references or when processes will change the compositions of materials will modify the finish product, such as to change at least one essential requirement for compliance purposes

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MECHANOTOOLS s.r.l.

Quality Assurance

Elena Iacovacci



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CERTIFIED
ISO 9001



BRCS
Packaging Materials
CERTIFICATED

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BELGIO

16/07/2026

ALLEGATO	ALU	M.O.C.A. ALL
ELENCO ARTICOLI		
ARTICOLO	40051500001	CONT ALL C5-15G
ARTICOLO	40052602001	CONT ALL C5-26G C+C