

DECLARATION OF CONFORMITY

1. The identity and address of the business operator issuing the declaration of compliance:

Kram Sp. z o.o.
ul. Słoneczna 3c
82-440 Dzierzgoń

2. The identity and address of the business operator which manufactures or imports the plastic materials or articles or products from intermediate stages of their manufacturing or the substances intended for the manufacturing of those materials and articles:

Kram Sp. z o.o.
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3. The identity of the materials, the articles, products from intermediate stages of manufacture or the substances intended for the manufacturing of those materials and articles:

PVC film – TT 2

4. The version of the declaration:

29.07.2025

5. Issue date:

04.12.2025

6. Confirmation that the plastic materials or articles, products from intermediate stages of manufacture or the substances meet relevant requirements laid down in the following Regulations and Directives:

We hereby declare that the product/s **PVC cling film, 7,5-8my;**

is/are being sold by Kram Sp. z o.o. for: **BORDEX PACKAGING B.V.,**

fully complies with the E.U. legislation:

- Regulation (EC) No. 1935/2004 concerning materials and articles intended to come into contact with food,
- Commission Regulation (EC) No.2023/2006 on good manufacturing practice for materials and articles intended to come into contact,
- Commission Regulation (EU) No. 10/2011 on plastic materials and articles intended to come into contact with food and its amendments,
- Directive 94/62 on packaging and packaging waste and its amendments.

7. Adequate information relative to the substances used or products of degradation thereof for which restrictions and/or specifications are set out in Annexes I and II of Regulation 10/2011 to allow the downstream business operators to ensure compliance with those restrictions:

Overall migration:

Simulant:	Contact time	Temperature [°C]	Results [mg/dm ²]
10 % Ethanol:	10 days	20 °C	<10
3% Acetic acid:	10 days	20 °C	< 10
Isooctane:	10 days	20 °C	<10*
95% Ethanol	10 days	20 °C	<10*

KRAM Sp. z o.o. | ul. Słoneczna 3 c, 82-440 Dzierzgoń Polska | NIP: 578-30-74-625 | Regon: 280518257 | VAT: PL5783074625
Nr KRS:0000867604, Sąd Rejonowy Gdańsk – Północ w Gdańsku VII Wydział Gospodarczy KRS, Kapitał akcyjny 20420000 PLN

Zakład Produkcyjny Dzierzgoń:
ul. Słoneczna 3c | 82-440 Dzierzgoń
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Zakład Produkcyjny Pasłęk:
ul. Westerplatte 31b | 14-400 Pasłęk
tel.: +48 55 248 11 77

Zakład Produkcyjny Ostrowiec Świętokrzyski:
al. Solidarności 15 | 27-400 Ostrowiec Świętokrzyski
tel.: +48 41 247 57 35

* the result received after using the reduction factor 2

Specific migration di(2-ethylhexyl) adipate, no. FCM-207:

Simulant:	Contact time	Temperature [°C]	Results [mg/kg]
95% Ethanol	1 day	20 °C	< 18*
Isooctane:	10 days	20 °C	<18*

* the result received after using the reduction factor 2

The sum of the concentrations of **heavy metals** (Pb, Cd, Hg, Cr) does not exceed 100 ppm.

On the basis of the conducted tests, the presence of any substance added unintentionally (NIAS) in amounts exceeding the permissible standards was not found.

- Adequate information relative to the substances which are subject to a restriction in food, obtained by experimental data or theoretical calculation about the level of their specific migration to enable the user of these materials or articles to comply with the relevant EU provisions or, in their absence, with national provisions applicable to food:**

Based on declarations from raw material producers, we declare that, depending on the raw material used, the following substances are used in the production of foil and have specific migration limits (SML) established in the EU:

FCM substance No/ CAS No / Ref.No	Substance name	Limit SML (mg/kg)	Dual use additives
127/ 75-01-4/26050	vinyl chloride (VCM)	0,01	-
115/64-19-7/10090	acetic acid	-	E 260
400/1310-73-2/86720	sodium hydroxide	-	E 524
680/36443-68-2/94400	triethyleneglycol bis[3-(3-tert-butyl-4-hydroxy-5-methylphenyl) propionate]	9	-
231/108-05-4/10120	acetic acid, vinyl ester	12	-
640/25359-91-5/54930	formaldehyde-1-naphthol, copolymer	0,05	-
CAS 144-55-8 CAS 497-19-8	sodium bicarbonate sodium carbonate	-	E500
295/123-31-9/48620	1,4-dihydroxybenzene	0,6	-
207/103-23-1/31920	adipic acid, bis(2-ethylhexyl) ester	18	-
798/6422-86-2/92200	terephthalic acid, bis(2-ethylhexyl)ester	60	-
73/76866	polyesters of 1,2-propanediol and/or 1,3-and/or 1,4-butanediol and/or polypropyleneglycol with adipic acid, which may be end-capped with acetic acid or fatty acids C12-C18 or n-octanol and/or n-decanol	30 60	-
532/ 8013-07-8/88640	soybean oil, epoxidised	60	-
Annex II	Zinc (Zn)	5	-
classified substance 1	-	60	-
classified substance 2	-	30	-
classified substance 3	-	6	-
classified substance 4	-	6	-
Annex II	Copper-Cu	5	-

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Annex II	Aluminium-Al	1	-
-	Salts of fatty acids - calcium salts	-	E 470a
-	Fatty acids	-	E 570

9. Specifications on the use of the material or article, such as:

a) type or types of food with which it is intended to be put in contact:

Produced by us PVC film is suitable for foodstuff, such as bread, bakers' wares, fruits, vegetables, meat, poultry, fish, mushrooms, meat products and cheese packaging, margarine, butter and other fats and oils produced from water-in-oil emulsion.

b) time and temperature of treatment and storage in contact with the food:

Any storage time under freezing conditions or up to 30 days at $0^{\circ}\text{C} < T \leq 20^{\circ}\text{C}$.

Film cannot be used in the microwave and oven. The intended use for freezing conditions should be individually verified due to the physical and mechanical properties of film.

c) the highest food contact surface area to volume ratio for which compliance has been verified in accordance with Article 17 and 18 or equivalent information:

1 dm²/100 ml – global migration

6 dm² / 1 kg food – specific migration

10. When a functional barrier is used in a multi-layer material or article, the confirmation that the material or article complies with the requirements of Article 13(2), (3) and (4) or Article 14(2) and (3) of Regulation 10/2011:

Not applicable.

The declaration is issued on the basis of product test results and based on declarations of producers of raw materials and materials used for film production. Declaration is renewed if the composition or the manufacturing process there are significant changes entailing changes in the migration from the materials or articles are available or if new scientific data.

The declaration applies only to films stored in conditions that we suggested. Suggested storage conditions at temperatures between 0-30°C in a dry place with an optimal date the suitability of 6 months from date of manufacture. Before use, the roll should be kept for 24 hours at room packing.

Prepared by:

 Pełnomocnik ds.
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29.07.2025

 *Tylińska*
Sales
Coordinator
Martyna Tylińska

04.12.2025

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PKO Bank Polski SA
PL 49 1020 1752 0000 0502 0151 6012 (PLN)
PL 50 1020 1752 0000 0502 0151 6673 (EUR)
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